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(54) ROOM TEMPERATURE-SETTING COMPOSITION

(57)Abstract:

PROBLEM TO BE SOLVED: To obtain a room temperature-setting composition which contains an organic polymer having at least one reactive silicon-containing group as the main component and has a sufficient adhesiveness even to the steel plate coated with an acrylic resin or with a fluororesin by an electrophoretic deposition process, or to the cured product of a sealant such as a silicone sealant.

SOLUTION: This room temperature-setting composition comprises (A) 100 pts. mass of an organic polymer which has at least one silicon-containing group, has a hydroxyl group or a hydrolyzable group bonding to the silicon, and can crosslink by forming a siloxane bond, (B) 1-50 pts. mass of an epoxy resin, (C) 0.1-30 pts. mass of an oxazolidine compound, (D) a silanol condensation catalyst, and (E) an amine promoter.

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CLAIMS

[Claim(s)]

[Claim 1](A) Organic polymer 100 mass part which has a hydroxyl group or a hydrolytic basis combined with a silicon atom, and has at least one silicon content group which can construct a bridge by forming a siloxane bond, (B) A room-temperature-curing nature constituent containing one to epoxy resin 50 mass part, the (C) oxazolidine compound 0.1 – 30 mass parts, the (D) silanol

condensation catalyst, and (E) amine system co-catalyst. [Claim 2](F) (1)2-ethylhexanoic acid (2) The room-temperature-curing nature constituent containing at least one oxazolidine ring breakage accelerator chosen from a group which consists of a mixture or an addition of ORUTOGI acid ester and (3) ORUTOGI acid ester and (3) monoisocyanate according to claim 1.

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DETAILED DESCRIPTION

Detailed Description of the Invention

plate in which acrylic electropainting, fluoride printing, etc. were given, and silicone series sealant, in [Field of the Invention]This invention relates to the room-temperature-curing nature constituent which reveals sufficient adhesive property also to the hardened material of sealant, such as a steel more detail about a room-temperature-ouring nature constituent

manifestation nature was enough, it was indispensable to have used a primer together. However, even if it used a primer together to the steel plate in which acrylic electropainting, fluoride paint, etc. were performed, or the hardened material of sealant, especially silicone series sealant, sufficient adhesive ydrolytic basis combined with the silicon atom, and has at least one silicon content group (it may be formula which makes an epoxy resin contain makes JP,H8-81599,A contain an adhesion grant agent again is indicated to JP,H8-41169,A, JP,H8-41361,A, and JP,H8-48748,A, Since neither of adhesion Description of the Prior Art]The organic polymer which has from the former the hydroxyl group or organicity polymer is inferior to adhesion manifestation nature, various techniques are examined in adhesives, sealant, etc. Especially when an organic polymer is a thing of a saturated hydrocarbon weatherability, low moisture permeability, etc. However, since said saturated hydrocarbon system called the following "reactive silicon group".) which can construct a bridge by forming a siloxane order to improve adhesion manifestation nature. For example, although the formula in which the oond, It is known for having the outstanding room-temperature-setting nature, and is used for system, it is suitably used as a water blooking material and sealant from the outstanding property was not able to be made to reveal.

sealant, such as a steel plate in which acrylic electropainting, fluoride paint, etc. were performed, and has at least one reactive silicon group, Let it be SUBJECT to provide the room-temperature-curing polymer (it may be called the following "organic polymer which has a reactive silicon group".) which [Problem(s) to be Solved by the Invention] This invention uses as the main ingredients the organic nature constituent which reveals sufficient adhesive property also to the hardened material of silicone series sealant.

with the (A) silicon atom, Organio polymer 100 mass part which has at least one silicon content group nature constituent containing one to epoxy resin 50 mass part, the (C) oxazolidine compound 0.1 - 30 Means for Solving the Problem]This invention has a hydroxyl group or a hydrolytic basis combined group which consists of a mixture or an addition of (F) (1)2-ethylhexanoic acid, (2) ORUTOGI acid which can construct a bridge by forming a siloxane bond, (B) Provide a room-temperature-curing [0005]It is preferred to contain at least one oxazolidine ring breakage accelerator chosen from a mass parts, the (D) silanol condensation catalyst, and (E) amine system co-catalyst. ester and (3) ORUTOGI acid ester, and a p-toluenesulfonic-acid monoisocyanate.

Embodiment of the Invention]Below, this invention is explained in detail. (A) organicity polymer used for the room-temperature-curing nature constituent of this invention, It is a polymer which does not contain substantially carbon-carbon unsaturated bonds other than an aromatic ring, and it has a reactive silicon group, i.e., the hydroxyl group combined with the silicon atom, or a hydrolytic basis, nttp://www4.ipdl.inpit.go.jp/cgi-bin/tran_web_cgi_ejje?atw_u=http%3A%2F%2F%2Fwww4.ipdl.i.. 2010/04/30

JP,2002-020458,A [DETAILED DESCRIPTION]

and has at least one silicon content group which can construct a bridge by forming a siloxane bond. [0007](A) The polymer used as the skeleton of an organic polymer is obtained by the following

[0008](1) A way carbon numbers, such as ethylene, propylene, i-butene, and isobutylene, polymerize the olefinic compound of 1-6 as a main monomer.

the number of end functional groups and hydrogenation polybutadiene system polymer which are easy [0009]It is preferred that it is the isobutylene system polymer from a point of being able to increase (2) How to hydrogenate after making diene series, such as butadiene and isoprene, homopolymerize to introduce a functional group into an end among these polymers and which are easy to control a or carrying out copolymerization of the above-mentioned olefinic compound and the diene series.

[0010]All the monomeric units may be formed per isobutylene and this isobutylene system polymer, it is [in an isobutylene system polymer] desirable, and below 30 mass % may contain [below 50 mass %] still more preferably the monomeric unit which has isobutylene and copolymeric in the range below 10 mass % preferably especially. As a monomer component which has isobutylene and copolymeric, the olefin of the carbon numbers 4–12, vinyl ether, an aromatic vinyl compound, vinylsilane, and arylsilane are illustrated.

[0011]As such a copolymer component, for example 1-butene, 2-butene, A 2-methyl-1-butene, a 3silicon content will increase, the basis which can act as a silane coupling agent will increase, and the [0012]As a monomer which has isobutylene and copolymeric, if vinylsilane and arylsilane are used, a tetramethyl disiloxane, TORIBI nil methylsilane, a tetravinyl silane, allyltrichlorosilane, Allyl methyldi chlorosilicane, vinyldimethylchlorosilicane, vinyldimethylmethoxysilane, Vinyl trimethylsilane, divinyl methyl-1-butene, a pentene, 4-methyl-1-pentene, A hexene, a vinylcyclohexene, the methyl vinyl chlorosilicane, allyldimethylchlorosilicane, allyldimethyl methoxysilane, Allyl trimethylsilane, diaryl trimethoxysilane, gamma-methacryloyl oxypropyl methyl dimethoxysilane, etc. are mentioned. Monochlorostyrene, dichlorostyrene, beta-pinene, indene, vinyl trichlorosilane, Vinyl methyldi dichlorosilane, divinyl dimethoxysilane, Divinyl dimethylsilane, the 1,3-divinyl- 1, 1, and 3, 3ether, ethyl vinyl ether, Isobutylvinyl ether, styrene, alpha-methylstyrene, dimethylstyrene, dichlorosilane, diaryl dimethoxysilane, diaryl dimethylsilane, gamma-methacryloyl oxypropyl adhesive property of the constituent obtained will improve.

[0013]In a hydrogenation polybutadiene system polymer or other organic polymers, other monomeric units may be contained besides the monomeric unit used as the main ingredients like the case of an isobutylene system polymer.

monomeric units by which a double bond remains after a polymerization like polyene compounds, such [0014]In within the limits in which (A) organicity polymer does not deviate from the gist of this invention. Below 5 mass % may contain [below 10 mass %] still more preferably especially a little as butadiene and isoprene, in the range below 1 mass % preferably.

[0015](A) Conventionally, the reactive silicon group of an organic polymer is a publicly known functional group, and is the following formula 1 as the example of representation. [0016] [Formula 1]

0 10

[0017]the inside of a formula, R^1 , and R^2 — each — the alkyl group of the carbon numbers 1–20. The aryl group of the carbon numbers 6–20, the aralkyl group of the carbon numbers 7–20, or (R 3) $_3$ SiO $^-$

exist, it may be the same or may differ. X expresses a hydroxyl group or a hydrolytic basis, when it exists, may be the same, or may differ. [two or more] It is p+rq>=1, although p is 0, 1, 2, or 3 and q is 0, 1, and 2. r pieces [0018] [Formula 2] (R^3) It is a univalent hydrocarbon group of the carbon numbers 1–20, and three R^3 may be the same or may differ. When the Tori ORGANO siloxy group shown is expressed and ${
m R}^1$ and two or more ${
m R}^2$

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0019]q which can be boiled and set does not need to be the same, r is an integer of 0, or 1-19. The basis shown is mentioned.

desirable especially preferably from the point with easy handling about hydrolysis nature having a mild sulfhydryl group, an alkenyloxy group, etc. are illustrated suitably. Especially, it is a methoxy group especially the hydrolytic basis in the formula 1, Specifically, a hydrogen atom, an alkoxy group, an aoyloxy group, a KETOKISHI mate group, an amino group, an amide group, an amide [0020] Although it is not limited and is conventionally usable in a publicly known hydrolytic basis,

nydroxyl group join together in [two or more] a réactive silicon group, they may be the same or may [0021]This hydrolytic basis and hydroxyl group can be combined with one silicon atom in the 1–3 ranges, and, as for (p+rq), it is preferred that it is the range of 1–5. When a hydrolytic basis and a alkoxy group.

[0022]The number of silicon atoms which form this reactive silicon group may be one, they may be two or more pieces, and are following formulas especially. [0023]

Formula 3]

 $(0.024)(R^2, X)$ and p are the same as the above among a formula.) — the reactive silicon group shown acquisition -- since it is easy, it is desirable.

0025]1.1-5 reactive silioon groups exist preferably in [at least one] one molecule of an organic solymer. The number of the reactive silicon groups contained in a molecule becomes difficult to reveal an adhesive property in less than one piece.

exist in the inside, and may exist in both. When especially a reactive silicon group exists in a molecular terminal, since the effective network chain density of the organic polymer component contained in the hardened material formed eventually increases, it is desirable. These may be used [0026]The reactive silicon group may exist in the end of the chain of (A) organicity polymer, may alone and may be used together two or more sorts.

desirable still more preferred that it is 500 to about 100000, and it is easy to deal with about 1000 to 0027]The number average molecular weight of this (A) organicity polymer especially an isobutylene system polymer, or a hydrogenation polybutadiene system polymer is preferred from points — it is 30000 thing which is liquefied or has mobility.

[0028]A conorete manufacturing method of (A) organicity polymer explained above is indicated in detail to JP,H8-41360,A.Specifically as a (A) organicity polymer explained above, it is the following

formula 2.[0029] [Formula 4]

tronmula 4)
$$con_{3}$$

$$H_{3}C-S^{-1}CH_{2}^{3}+C-CH_{2}^{-1}C-C-CH_{2}^{3}-C-CH_{2}^{3}-C-CH_{2}^{3}-S-CH_{3}^{3}$$

$$con_{3}$$

[0030]EPION (made by Kaneka Corp.) (m and n are indicated to be to the integer of 0, or 1-20 and 1 (=m+n<=20) is illustrated suitably.

of a description, etc. can be illustrated to JP,H8-134168,A which introduced the hydrolytic silyl group commercial MS polymer (made by Kaneka Corp.) is illustrated suitably. As a (A) organicity polymer, it by JP,S61-18569,B as a (A) organicity polymer in a main chain, and the modified silicone resin which has a hydrolytic silicon group in a molecular terminal can also be used conveniently. Specifically, has polyether and a polyester group in a main chain, and the silanizing polysulfide polyether polymer [0031]It can have polyether and/or polyester which are obtained by the method currently indicated into the OH radical or the sulfhydryl group of the end.

0032]The (B) epoxy resin used for this invention is an epoxy prepolymer which is not hardened

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JP,2002-020458,A [DETAILED DESCRIPTION]

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[which has an average of one or more epoxy groups in 1 intramolecular]. Average value of an epoxy epoxy resin, a bisphenol smooth S form epoxy resin, phenol novolak type epoxy resin, cresol novolak epoxy resin by the sum total of a weight per epoxy equivalent here. Specifically, various isomers of tetraglycidyl ether diaminodiphenylmethane, triglycidyl p~aminophenol, a triglycidyl m~aminophenol, group of 1 intramolecular refers to a value which broke the sum total of a molecular weight of an Phenols as an epoxy resin used as a precursor A bisphenol A type epoxy resin, Bisphenol F type and triglycidyl amino cresol are mentioned as an epoxy resin which uses amines as a precursor. type epoxy resin, a resorcinol type epoxy resin, etc. are mentioned.

more sorts of epoxy resins to adjust both compatibility and separability to a suitable grade, so that it thiokol company, Flep 60, and Flep 65 grade are mentioned. In this invention, it is independent about A polysulfide modified epoxy resin which uses as a main chain a polysulfide skeleton expressed with suitably. As for an example of this polysulfide modified epoxy resin, Flep 50 by the Toray Industries superiority or inferiority of adhesion manifestation nature, it is also useful by using together two or compatibility and the separability of (A) organioity polymer and the (B) epoxy resin participate in following formula-(C2H4OCH2OC2H4Sn)- (n is an integer of 1-5 among a formula.) is also used various above-mentioned epoxy resins, or two or more sorts can be mixed and used. Since may mention later.

nvention is 1 - 50 mass part to (A) organicity polymer 100 mass part, and it is preferred that it is 1 -[0034]The (C) exazelidine compound used for this invention is a compound which has the heterocycle hydroxyalkyl oxazolidine and its polyisocyanate addition, oxazolidine silyiether, carbonate oxazolidine, of a saturated five-membered ring containing oxygen and nitrogen, and is a compound which has an oxazolidine ring which carries out ring breakage under existence of humidity (water). Specifically, N-0033]Content of the (B) epoxy resin in a room-temperature-curing nature constituent of this 30 mass part. The physical properties of an organic polymer are not spoiled as it is this range. ester oxazolidine, etc. are mentioned.

hydroxyethyl) oxazolidine. 2(which it lets be hydroxyalkyl oxazolidine (1) hereafter)-(1-methylbutyl)-3-(2-hydroxyethyl) oxazolidine. 2(which it lets be hydroxyalkyl oxazolidine (2) hereafter)-phenyl-3hereafter)-(2-methylbutyl)-3-(2-hydroxyethyl)-5-methyl oxazolidine (it is hereafter considered as alkanolamine, ketone, or aldehyde, for example. In N-hydroxyalkyl oxazolidine. 2-isopropyl-3-(2-[0035]N-hydroxyalkyl oxazolidine can be prepared by a dehydrating condensation reaction with methoxypheny)-3-(2-hydroxyethyl) oxazolidine. 2(which it lets be hydroxyalkyl oxazolidine (4) (2-hydroxyethyl) oxazolidine. 2(which it lets be hydroxyalkyl oxazolidine (3) hereafter)-(phydroxyalkyl oxazolidine (5)) etc. are included.

ヒドロキシアルキル オキサンリシン (3) ヒドロキシアルキル オキサゾリジン (2)

ヒドロキシアルキル オキサゾリジン (5) ヒドロキシアルキル オキサンリジン (4)

tetramethoxy silane, triethoxysilane, It is obtained by a reaction with alkoxysilane, such as dimethoxy dimethylsilane, vinyltrimetoxysilane, vinyltriethoxysilane, gamma-glycidoxypropyltrimetoxysilane, and [0037]Oxazolidine silylether Above-mentioned N-hydroxyalkyl oxazolidine, Trimethoxysilane, a

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gamma-glycidoxy propyltriethoxysilane. By making a titanium alkoxide, aluminum alkoxide, or divalent Sn into a catalyst, this reaction is 40 ** - 160 **, and is especially performed at 80 ** - 140 ** preferably.

[0038]The example of oxazolidine silylether is shown below. [Formula 6]

$$\begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \\ \\ \end{array} \end{array} \end{array} \end{array}$$

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$$\begin{array}{c} \\ \\ \end{array}$$

alcohol, such as a diethylene glycol and glycerin. 60–160 ** of this reaction is preferably performed at temperature of the range of 100-140 **, for example under existence of transesterification catalysts, the hydroxyalkyl oxazolidine (1) above-mentioned [carbonate oxazolidine] for example, it can obtain by making carbonate, such as dimethyl carbonate and dipropylene carbonate, react using polyhydric JP,H5-117252,A, for example are mentioned. Hydroxyalkyl oxazolidine and diaryl carbonate, such as such as sodium methylate. As for an addition of a catalyst, it is preferred that it is 50-1000 ppm to 0039]Carbonate oxazolidine etc. from which carbonate oxazolidine is obtained by a method of [0040]In this way, carbonate oxazolidine prepared is expressed with the following formula the total quantity of hydroxyalkyl oxazolidine, carbonate, and polyhydric alcohol.

[Formula 7]

numbers independently respectively.) \mathbb{R}^6 and \mathbb{R}^7 are a hydrogen atom or an organic group of 1-8 (n is an integer of 1–10 among a formula, and R^4 and R^5 are the organic groups of 1–8 carbon carbon numbers independently respectively.

The following carbonate oxazolidine (1) is among one example of a compound expressed with the

formula 3.

[Formula 8]

カーボネートオキサゾリジン(1)

[0042]As ester oxazolidine, various ester oxazolidine, such as ester oxazolidine obtained by the method of the US,3661923,B gazette and the US,4138545,B gazette, can be used, for example, For example, it can obtain by a reaction with low-grade alkyl ether of above-mentioned hydroxyalkyl http://www4.ipdl.inpit.go.jp/cgi-bin/tran_web_cgi_ejje?atw_u=http%3A%2F%2Fwww4.ipdl.i.. 2010/04/30

oxazolidine (1), dicarboxylic acid, or polycarboxylic acid. Specifically, the following ester oxazolidine (1) is mentioned. Commercial items, such as the hardener OZ by a Beyer company shown by the following ester oxazolidine (2), can also be used.

エステルオキサゾリジン(2)

molecule, and this compound, it compounds as a compound which has three or more oxazolidine rings in one molecule by reacting N-hydroxyalkyl oxazolidine and the polyisocyanate compound which are [0044] May use the oxazolidine compound which has three or more oxazolidine rings into one expressed with the following formula 4.

[Formula 10]

atom or the carbon numbers 1-20 independently respectively. N-hydroxyalkyl oxazolidine expressed group, and alkynylene group here. ${
m R}^9$ and ${
m R}^{10}$ show the univalent hydrocarbon group of a hydrogen branched chain of the carbon numbers 2-3, for example, shows an alkylene group, an alkenylene $[0046]\mathrm{R}^8$ is a divalent aliphatic hydrocarbon group which has the straight chain shape or the with the above-mentioned formula 4 is compounded by a method more publicly known than corresponding aldehyde or ketone, and N-hydroxy alkylamine.

0047]As aldehyde, formaldahyde, acetaldehyde, propionaldahyde, Butylaldehyde, isobutyraldahyde, a methyipentylaldchyde, Aliphatic aldehyde, such as ootyl aldehyde and 3,5,5-trimethylhexylaldehyde; valeraldehyde, 2-methylbutylaldehyde, 3-methylbutylaldehyde, hexylaldehyde, 2-

Benzaldchyde, Methylbenzaldehyde, trimethyl benzaldehyde, ethylbenzaldehyde, Aromatic aldchyde [. methyl ethyl ketone, methyl propyl ketone, Methyl isopropyl ketone, a diethyl ketone, methyl butyl dimethoxybenzaldehyde and trimethoxy benzaldehyde,]; etc. are preferred. As ketone, acetone, ketone, methyl isobutyl ketone, methyl-t-butyl ketone, diisobutyl ketone, cyolopentanone, such as isopropylbenzaldchyde, isobutylbenzaldehyde, methoxy benzaldehyde, and

0048]As N-hydroxy alkylamine, bis-N-(2-hydroxyethyl) amine, bis-N-(2-hydroxypropyl) amine, and N-(2-hydroxyethyl)-N-(2-hydroxypropyl) amine are preferred. cyclohexanone, etc. are preferred.

quantity of nitrogen corresponding to the number of mols of aldehyde or ketone, it is preferred to use because separation with output is difficult for N-hydroxy alkylamine with this unreacted Reason, and [0049]Although above-mentioned aldehyde or ketone, and hydroxy alkylamine react with this molar aldehyde or ketone superfluously in 1.01-1.5. It is the range of 1.01-1.1 especially preferably. It is it becomes a cause of a fall of storage stability in order to react to an isocyanate.

[0050]As for reaction temperature, it is desirable in solvents, such as toluene and xylene, to carry out under flowing-back conditions. As for reaction time, it is desirable to consider it as 6 to 24 hours, and

nexamethylene di-isocyanate (HDI), quantify three times under existence of a catalyst, and making an oolyhydric alcohol classes, such as glycerin, hexanetriol, trimethylolpropane, or a polypropylene glycol, it is desirable to consider it as 8 to 12 hours especially. A Reason for having made reaction time into he Para Feni range isocyanate, tolylene diisocyanate, tetramethylene di-isocyanate, Hexamethylene isocyanurate ring form. On the occasion of a reaction with N-hydroxyalkyl oxazolidine of the formula these polyisocyanate compounds can be used alone and two or more sorts may be used together. 0051]A polyisocyanate compound is an organic group polyisocyanate which it has, and For example, etc., Or it can obtain by making diisocyanate compounds, such as tetramethylene di-isocyanate and diphenylmethane diisocyanate, A resultant with isophorone diisocyanate, such denaturation articles, compounded by making a polyisocyanate compound react to N-hydroxyalkyl oxazolidine expressed imperfect and exceeds 24 hours. It is preferred to perform a reaction in the usual atmosphere. Nnydroxyalkyl oxazolidine which distills off under decompression of superfluous aldehyde or ketone, this range is that a reaction mixture will color in less than 6 hours if it is because the reaction is with the formula 4 under ordinary pressure with reaction temperature of 50 ** – about 100 **. 0052]An oxazolidine compound which has three or more oxazolidine rings in one molecule is Solvents, such as toluene and xylene, may be used in order to lower viscosity in the case of di-isocyanate, xylenediisocyanate, octadecyl diisocyanate, Naphthalene diisocyanate, 4, 4'and is expressed with the above-mentioned formula 4 after ending reaction is obtained

[0053]A quantitative ratio of N-hydroxyalkyl oxazolidine and a polyisocyanate compound is good for a polyisocyanate compound to make it react at 1 mol per 1 mol of hydroxyl of N-hydroxyalkyl

[0054]As an example of a compound of having three or more oxazolidine rings, the polyfunctional oxazolidine compound (1), (2) expressed with a following formula is mentioned to such one molecule. [0055]

[0056]As other examples of an isocyanate oxazolidine compound, the compound expressed with the following formula 5 can be shown. [0657] http://www4.ipdl.inpit.go.jp/cgi-bin/tran_web_cgi_ejje?atw_u=http%3A%2F%2Fwww4.ipdl.i.. 2010/04/30

JP,2002-020458,A [DETAILED DESCRIPTION]

[0058]here --- R¹¹ -- the carbon numbers 2-6 -- desirable --- the carbon numbers 2-3 --- more --- desirable --- the alkylene group of the carbon number 2 --- it is . R¹² and R¹³ are a hydrogen atom, a with a carbon numbers of one or more alkyl group, an alicyclic alkyl group of the carbon numbers 5-7, or an aryl group of the carbon numbers 6-10 independently, respectively. As for R¹⁴, it is preferred that it is an aryl group including the alkylene group of the carbon numbers 2-6, an aryl group, the alkylene group of the carbon numbers 2-6, an aryl group, the alkylene group of the carbon numbers 1-6 including a urethane bond, or a urethane bond, and is the alkyl group or aryl group of the carbon numbers 1-5 which has a urethane bond.

f0059]R¹⁵ is a basis obtained by removing an isocyanate group from n polyisocyanates, and should just form the skeleton of an isocyanate compound. It is preferred that it is a compound used as the skeleton of diisocyanate or tri-isocyanate compound. n is an integer of 1-4 and it is preferred that it is 2 or 3. The hardened material which was able to balance tensile strength and a tensile pace of expansion especially as n is 2 or 3 is obtained. If 3 is exceeded, it will become it is hard and weak, and hardening will become insufficient if it is less than two.

0060]As the example of an isocyanate oxazolidine compound, [Formula 13]

インシアネートオキサンフジン化合物 (1)

インシアネートオキサゾリジン化合物 (2)

Polyfunctional oxazolidine, such as which TDI base, a MDI base, a XDI base, and a HDI base, etc. are mentioned, and commercial items, such as the Bayern hardener OZ, can be used. [0061]Other examples with a preferred isocyanate oxazolidine compound are the following formulas 6. Formula 141

(as for R¹⁶, the integer of 1-6 and n of the residue and m which are obtained from organic polyisocyanate except for an iscoyanate group as for five or more aliphatic hydrocarbon groups with a number of carbon atoms, and R¹⁷ are the integers of 0-4 among a formula.) — it is an oxazolidine commonnd shown.

[0062]As for R¹⁶, five or more carbon atom numbers are an aliphatic hydrocarbon group with 5-15 carbon atoms preferably among the above-mentioned formula. For example, n-pentyl, 2-methylpentyl, 3-methylpentyl, 3,5,5-trimethyl pentyl, n-heptyl, n-octyl, n-nonyl, n-deca nil, n-undecanyl, n-decanyl, n-trideca nil, n-tetradeca nil, etc. are mentioned. Especially, a case with 5-10 carbon atoms is preferred. And substituent of hydrolysis of a position of R¹⁶ is [both substituents] too quick in aliphatic hydrocarbon, and storage stability is bad. Hydrolysis is slow in R¹⁶ being an aromatic

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is no art of recognizing a difference in an effect as a latent curing agent by the difference in a carbon whose R¹⁶ is an alkyl group with 1~6 carbon atoms as an oxazolidine compound conventionally, there group, and hardenability is bad. Hydrolysis is comparatively quick in the number of carbon atoms at iour or less, and storage stability is bad. Although there are some which indicate a compound etc. number within the limits of this concretely.

denaturation groups or an isocyanurate denaturation group is mentioned to aromatic aliphatic groups, aliphatic series and alicyclic and aromatic any may be sufficient as it. For example, aromatic groups, such as tolylene, diphenylmethane, phenylene, and polymethylene polyphenylene, These carbodiimide $0063] \mathrm{R}^{17}$ may be residue obtained from organic polyisocyanate except for an isocyanate group, and sophorone, and xylene, and a pan, and it is used for them as one sort or two sorts or more of such such as alicyclic hydrocarbon groups, such as aliphatic groups, such as hexamethylene, and

hardenability and the physical properties of a hardened material. As for n, it is preferred an integer of [0064]As for m, it is preferred an integer of 1–6 and that it is 2–3 especially in respect of

compounds N-hydroxyethyl oxazolidine shown with the following formula 7 from ** diethanolamine (0065]A manufacturing method of an isocyanate oxazolidine compound shown by the formula 5 0-4 and that it is 0-2 especially in respect of hardenability. and corresponding aldehyde, [Formula 15]

mixture is refluxed under an oil bath after ending reaction for 5 to 10 hours. The reaction of ** mixes N-hydroxyethyl oxazolidine and organic polyisocyanate, is 60–90 ** and is made to react for 5 to 10 ormula 7 can be made to be able to react, and it can compound. Beforehand, when N-hydroxyethyl compound can be obtained, ** Make a reaction react under existence of organic solvents, such as benzene, toluene, and xylene, as the reaction temperature of 70-150 **, and a solvent. A reaction [0066]*** N-hydroxyethyl oxazolidine and organic polyisocyanate which are shown by the obtained exazolidine can be obtained, it is only above process ** and an expected isocyanate oxazolidine are five or more aliphatic hydrocarbon with a number of carbon atoms among a formula.) hours. Temperature may be changed in the middle of a reaction if needed

[0067]As aldehyde used, n-hexanal, 2-methylpentanal, 2-methylheptanal, n-octanal, 3,5,5-trimethyl hexanal, n~decanal ≉≭n~undecanal, n~dodecanal, n~tridecanal, n~tetradecanal, n~pentadecanal, etc. are mentioned, and it is available as a commercial item in such aldehyde.

denaturation, or isocyanurate denaturation polyisocyanate is mentioned, and it is used as one sort or [0068]As organic polyisocyanate used in order to compound an isocyanate oxazolidine compound, it diisooyanate, 2, 6-tolylene diisooyanate, 4, 4'-diphenylmethane diisooyanate, 2, 4'-diphenylmethane polyphenylene polyisocyanate,]; — aliphatic series polyisocyanate [, such as hexamethylene didiisocyanate, p-phenylene diisocyanate, aromatic polyisocyanate [, such as polymethylene xylenediisocyanate etc., aromatic aliphatic series. Polyisocyanate; and these carbodiimide is usable in both [aliphatic series and] alicyclic and aromatic. For example, 2, 4-tolylene isocyanate]; --- alicyolic polyisocyanate [, such as isophorone diisocyanate]; --- as for two sorts or more of such combination.

solvents, such as xylene. As for especially the amount of such oatalyst used, it is preferred that it is obtained by the reaction of oxazolidine and alkoxysilane containing a (i) hydroxyl group, or have a (ii) nydroxyl group. By making a titanium alkoxide, aluminum alkoxide, or a divalent tin compound $(\mathbb{S}n^{2^+})$ to 2 mass part 0.01 to 5 mass part to oxazolidine 100 mass part in respect of purity of reaction into a catalyst, it is 40-160 ** and a reaction of this inner (i) is especially performed at 80-140 ** [0069]An isocyanate oxazolidine compound produced by making it above has the characteristic of [0070]Other examples with a preferred ingredient (C) are exazolidine silylether, For example, it is compoundable by the reaction etc. of oxazolidine and a halogenation silyl compound which are preferably. It may add as it is, or a catalyst may be melted and used into a solution of organic being able to adjust physical properties variously.

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[0071]As for such oxazolidine silylether, it is preferred that it is a compound shown with the following formula 8.

[Formula 16]

n is an integer of 0-3 among a formula.

group and an isopropyl group especially. As for R^{21} , it is preferred that they are a hydrogen atom or a [0073]As for R^{20} , it is preferred an alkyl group of the carbon number 2 or 3 and that they are an ethyl epoxyoyclohexyi group, a glycidoxy propyl group, an aminoethyl group, an aminopropyl group, a phenyl methyl group. R^{22} and R^{23} are the hydrocarbon groups of a hydrogen atom or the carbon numbers 1– Alkoxyphenyl groups, such as an isopropyl group, an isopentyl group, and a phenyl group, for example, [0072]An alkyl group in which ${
m R}^{19}$ has a hydrogen atom and number of carbon atoms 1–12 piece, An alkoxyalkyl group, an alicycle group, an alkoxy group, an acryloxyalkyl group, An amino alkyl group or [0074]Oxazolidine silyl ether compound (1) - (7) etc. an example is indicated to be with a following group, an amino group, and an mercaptopropyl group are illustrated. When n is two or more, an R^{19} a methoxypheny group etc., are mentioned, and it is preferred that one of ${\sf R}^{22}$ and the ${\sf R}^{23}$ is a 20 independently respectively. Preferably [that they are 3-12 carbon atoms] and specifically, an mercapto alkyl group. A vinyl group, a phenyl group, An amino group etc. are mentioned, for example, a methyl group, an ethyl group, a vinyl group, a meta-acryloxyprophyl group, an group may be independently another basis respectively, or may be the same basis. hydrogen atom especially in respect of storage stability and hardenability. formula are mentioned.

CH2=CH-SI +OCH2OH2-N

イキサンリジンツリルオードラ右右を (1)

8 - OCHZOHZOHZON

オキサンリジンシリルエーテル化合物 (2)

オキサンリジンシリルHーデル代合物 (3)

オキサゾリジンシリルエーテル化合物 (4)

[0076] [Formula 18**]**

オキサンリジンシリルエーテル化合物 (5)

よかセンリシンソンリルドーアプロ会を(8)

オキサゾリジンシリルエーテル化合物(7)

[0077]The oxazolidine compound furthermore suitably used as an ingredient (C) of this invention is a compound shown with the following formula 9.

[Formula 19]

N-R²⁴

 $[0078] R^{24}$ is an aliphatic hydrocarbon group which has with a carbon numbers of one or more straight chain shape or branched chain, for example, shows an alkyl group, an alkenyl group, and an alkylene group here. \mathbb{R}^{25} and \mathbb{R}^{26} show the hydrocarbon group of a hydrogen atom or the carbon numbers 1– 20 independently respectively. These desirable examples are shown below. [0079]

[Formula 20]

:

[0080]The content of the (C) oxazolidine compound in the room-temperature-curing nature constituent of this invention is 1 - 80 mass part to (B) epoxy resin 100 mass part, and it is preferred that it is 5 - 40 mass part. Physical properties or hardenability of an organic polymer are not spoiled as it is this range.

2081]The room-temperature-ouring nature constituent of this invention shows the Reason for excelling in adhesion manifestation nature. In the room-temperature-curing nature constituent of this invention, when the (B) epoxy resin which both separated gradually and was mainly separated from the state where (A) organicity polymer and the (B) epoxy resin are distributing hardens, an adhesive property is revealed. On the other hand, hydrolysis generates an imino group and a hydroxyl group under existence of humidity (water), the imino group reacts to the epoxy group which the (B) epoxy resin bas, and the (C) oxazolidine compound stiffens the (B) epoxy resin. Although hardening of the hardenability under the room temperature of (A) organicity polymer is taken into consideration, it is a suitable speed. Thus, since the balance of hardening of (A) organicity polymer and the (B) epoxy resin is preferred, the adhesion manifestation nature of the room-temperature-curing nature constituent of this invention becomes the outstanding thing.

[0082]The (D) silanol condensation catalyst used for a room-temperature-curing nature constituent of this invention, For example, titanate system coupling agents, such as tetrabuthyl titanate and tetrapropyl titanate; Tin carboxylate. for example, dibutyltin dilaurate, dibutyltin maleate, and dibutyltin diacetate. Tin octylate, naphthenic acid tin, a reactant of dibutyl tin oxide and phthalic ester. Organic tin compounds, such as dibutyl tin diacetyl acctonato, aluminum tris acetylacetonato, Chelate compound, such as dibutyl tin diacetyl acctonato, such as aluminumtrisethylacetoacetate and diisopropoxy aluminum ethylacetoacetate, and titanium tetra acetylacetonato; lead octylate is mentioned. These may be used independently and may use two or more sorts together.

[0083]As for content of the (D) silanol condensation catalyst in a room-temperature-ouring nature constituent of this invention, it is preferred that it is 0.1 - 20 mass part to (A) organicity polymer 100 mass part, and it is more preferred that it is 1 - 10 mass part. It becomes what was excellent in working life under a room temperature, and balance of the hardening characteristic in it being this

range.
[0084](E) amine system co-catalyst used for a room-temperature-curing nature constituent of this invention. For example, a butylamine, octylamine, lauryl amine, dibutyl amine, Monoethanolamine, invention, For example, a butylamine, octylamine, lauryl amine, diethylamine, Diethylamine, triethylenetetramine, oleylamine, Cyclohexylamine, benzylamine, diethylamino propylamine, Xylylene diamine, triethylenediamine,

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guanidine, diphenylguanidine, 2,4,6-tris(dimethyl aminomethyl) phenol, morpholine, N-methylmorpholine, 2-ethyl-4-methylimidazole, Amine compounds, such as the 1,8-diazabicyclo (5.4.0) undecene 7 (DBU), and these amine compounds, and a salt with carboxylic acid etc.; low-molecular-weight-polyamide resin obtained from superfluous polyamine and polybasic acid is mentioned. These may be used independently and may use two or more sorts together.

[0085]As for content of (E) amine system co-catalyst in a room—temperature-curing nature constituent of this invention, it is preferred that it is 0.01 - 5 mass part to (A) organicity polymer 100 mass part, and it is more preferred that it is 0.1 - 5 mass part. It becomes what was excellent in balance of the hardening characteristic with working life in it being this range.
[0086]A room-temperature-curing nature constituent of this invention may contain a oross linking agent, a bulking agent, a plasticizer, stabilizer, colorant, etc. if needed, in order to a diust viscosity, physical properties, etc. in addition to the above-mentioned essential ingredient. (F) (1)2-ethylhexanoic acid especially, (2) It is preferred to contain at least one oxazolidine ring breakage accelerator chosen from a group which consists of a mixture or an addition of ORUTOGI acid ester and (3) ORUTOGI acid ester, and a p-toluenesulfonic-acid monoisocyanate. With these (F) oxazolidine ring breakage accelerators, ring opening reaction of an oxazolidine ring of the (C) oxazolidine compound is promoted, and the hardenability of the (B) epoxy resin improves remarkably. [0087]2-ethylhexanoic acid is known as a ring breakage accelerator of an oxazolidine ring, and can be conveniently used also in this invention.

[0088]ORUTOGI acid ester is a compound expressed with the following formula 13.

[Formula 21]
OR²⁷
HG—OR²⁸

OR** · · · · 北13

[0089]R²⁷, R²⁸, and R²⁹ express an alkyl group or an aryl group here. Methyl orthoformate, ethy orthoformate, etc. can be illustrated as ORUTGGI acid ester. By hydrolyzing, ORUTOGI acid ester supplies acid and, thereby, can act as a catalyst of the ring opening reaction of an oxazolidine ring. [0090]Although a p-toluenesulfonic-acid monoiscoyanate is a compound expressed with the following formula 14, and phosgene can be used for it or it can obtain it with a publicly known isooyanate synthetic method by Hofmann degradation, it can use commercial items, such as additive Ti by the Sumitomo Beyer urethane company. The ORUTOGI acid ester which is mixed with a p-toluenesulfonic-acid monoisocyanate, or is made to add can use the same thing as a case where it uses by independent [which was mentioned above].

[Formula 22]

[0092]As for the content of (F) oxazolidine ring breakage accelerator in the room-temperature-curing nature constituent of this invention, it is preferred that it is 0.1 – 100 mass part to (C) oxazolidine compound 100 mass part, and it is more preferred that it is 1 – 50 mass part. Desirable hardened material nature is obtained with it being this range.

[0093]The ingredient which may be added when required in addition to the (F) ingredient used suitably for the essential ingredient of this invention and this invention is illustrated below.
[0094]a bulking agent — fumed silica and calcium carbonate (precipitated calcium carbonate.) Heavy calcium carbonate and a thing which carried out the surface treatment of these with fatty acid, resin acid, or fatty acid ester, Carbon black, clay, talc, titanium oxide, quicklime, kaolin, zeolite, diatomaceous earth, VCM/PVC paste resin, glass balloons, a vinylidene—chloride—resin balloon, an acrylonitrile methacrylonitrile resin balloon, etc. are mentioned, and it is independent, or can be mixed

[0095]A plasticizer is not limited especially if it dissolves with (A) organicity polymer with process oil or other hydrocarbon, and it is [plasticizer] usable in various kinds of publicly known plasticizers. For example, dibutyl phthalate, dihoptylphthalate, di(2-ethylhexyl) phthalate, Phthalic ester, such as

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0096]As for stabilizer, a hindered phenol system compound and a triazole compound are mentioned, viscosity suitable for workability, a plasticizer is preferred. As for content of a plasticizer in a roomtemperature-curing nature constituent of this invention, it is preferred that it is 30 - 200 mass part ester species, such as dioctyl sebacate; Diethylene glycol dibenzoate, Ester species of polyalkylene hydrogenated terphenyl]; --- process oil; --- alkylbenzenes are mentioned. Especially, using process butylbenzyl phthalate and butyl phthalyl butyl glycolate; Dioctyl adipate, Non-aromatic dibasic acid oil has preferred compatibility with (A) organicity polymer from a good point. Although it may add apart from (A) organioity polymer, since mixing with (A) organicity polymer beforehand becomes tributyl phosphate,]; — chloroparaffin; — alkyl diphenyl; — hydrocarbon oil ${\mathbb L}$ such as partially glycols, such as triethylene glycol dibenzoate; Tricresyl phosphate, phosphoric ester [, such as to (A) organicity polymer 100 mass part, and it is more preferred that it is $30-150~\mathrm{mass}$ part. for example. As for colorant, a titanium white, carbon black, and red ocher are mentioned, for

used. When considering it as two-component type sealant, it is preferred to make the (C) oxazolidine [0097](A) organicity polymer whose room-temperature-curing nature constituent of this invention is which acrylio electropainting, fluoride paint, etc. were performed, and silicone series sealant, is used. node of two-component type sealant or 1 liquid type sealant. It can be determined in view of a use, sealant of various building materials in which a hardened material of sealant, such as a steel plate in [0099]A room-temperature-curing nature constituent of this invention can also be made into which an essential ingredient, for example, (B) It is obtained an epoxy resin, the (C) oxazolidine compound, description of (A) organicity polymer to be used, etc. two-component type or 1 liquid type any are the (D) silanol condensation catalyst, (E) amine system co-catalyst, and if needed by carrying out adhesive property also to a hardened material of sealant, such as an aluminum plate or not only a [0098]A room-temperature-ouring nature constituent of this invention may reveal an outstanding luoride paint, etc. were performed, and silicone series sealant. Therefore, it is suitably used as glass plate but what is called a difficulty bonded steel sheet with which acrylic electropainting, stirring mixing of (F) oxazolidine ring breakage accelerator and the other additive agents. compound contain in the hardening agent side.

a thing containing an amino group content silane coupling agent is excellent in adhesion manifestation together in the case of use, and a more outstanding adhesive property can be made to reveal. Since [0100]The room-temperature-curing nature constituent of this invention can also use a primer as a primer, it is desirable.

N-(beta-aminoethyl)-gamma-aminopropyl trimethoxysilane, N-(beta-aminoethyl)-gamma-aminopropyl propyl propyltrimethoxysilane, gamma-anilino propyltrimethoxysilane, N-phenyl-gamma-aminopropyl trimethoxysilane, etc. are mentioned. These may be used independently and may use together these trimethoxysilane, gamma-aminopropyl triethoxysilane, gamma-aminopropyl methyl dimethoxysilane, 0101]An amino group content silane coupling agent specifically. A convertionally publicly known methyl dimethoxysilane, N-(beta-aminoethyl)-gamma-aminopropyl triethoxysilane, gamma-ureido silane coupling agent containing an amino group can be used, For example, gamma-aminopropyl two or more sorts. [Example] Although working example is given to below and this invention is explained more concretely, this invention is not limited to following working example.

in the 1st table, and the base resin and the hardening agent of two-component type sealant used as constituent) was carried out using 5L planetary (omnipotent stirrer) by the quantitative ratio shown Stirring mixing of the material shown below in preparation-temperature-curing nature the room-temperature-curing nature constituent which uses as the main ingredients the organic

(1) Main agent component **(A) organicity polymer :P IB oligomer, EPION505S, The process oil of the Kaneka Corp. make, the average molecular weights 20000, and 33 mass % Content **(B) epoxy resin i polymer which has a reactive silicon group were prepared

bisphenol-type-epoxy-resin:Epicoat 828, oil recovery shell chemicals company make, The weight per company make ** bulking agent:fatty acid processing calcium carbonate, Cull fine 200, ** plasticizer component **(C) oxazolidine compound iMS-PLUS, the product made by ANGUS, and chemical by Maruo Calcium Co., Ltd.: Process oil, PS-32, Idemitsu Kosan ** water (2) hardening-agentepoxy equivalent 184 - a 194ii polysulfide type epoxy resin : FLEP50, Toray Industries thiokol

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acid ester and a p-toluenesulfonic-acid monoisocyanate were used, after [which are additive Ti (Ad-Chemicals **(E) amine system co-catalyst : Lauryl amine, Firmin 20D, **(F) oxazolidine ring breakage accelerator i2by Kao Corp.-ethylhexanoic acid ii ORUTOGI acid ester : The permanent wave flow OF, Japanese treasure chemicals company make iii p-toluenesulfonic-acid monoisocyanate: ORUTOGI It) and the Sumitomo Beyer urethane company make I carrying out stirring mixing beforehand and condensation catalyst by a Beyer company : ii) Tin octylate, Neo SUTAN U-28, a Japanese East constitution formulas are expressed with said formula 11. The hardener OZ, ** (D) silanol considering it as a mixture or an addition.

[Table 1]

栿

L			五	İ		锹	摇	套		
			-	-	2	3	4	5	9	- ~
	€	省級偏合体	100	100	100	100	100	100	100	100
- 1		国 经 数 旧	100	100	100	100	100	100	100	100
Н		光攝池	150	150	150	150	150	150	150	150
展	e	ピスフェノール型エボキシ樹脂 ポリサルファイド変性エボキシ樹脂	ശഹ	ro ro	5	மம	5	5	បាយ	5
		水	3	2	5	νς.	5	5	ıo	r.
	(E	アニン米の南袋	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
聚	ê	ツルノード語中気線	3	3	3	3	65	က	3	en
₽ I	9	オキサゾリジンMS-PLUS オキサゾリジンハードナーOZ	00	2.5 0	10 O	9	3	0 8	40	70
Œ	E	2 - エチルヘキサン酸 オルトギ酸エステル p-トルエンスルホン酸モノイソシアネート	000	0	000	0	0. 5 0	0 0, 2 1		0.0

[0104]Stirring mixing of the material shown below in preparation of a primer composition> vas carried out by the quantitative ratio shown in the 2nd table, and the primer compositions A and B

Organic solvent ** n-hexane ** toluene (2) silicone resin : (1) Poly alkyl siloxane, X-40-2134, Shin-

100, Nippon Soda Co., Ltd. make (5) saturated-hydrocarbon system polymer :P The process oil of IB oligomer, EPION103S, the Kaneka Corp. make, the weight average molecular weight 5000, and 23 gamma-aminopropyl trimethoxysilane, A1120, the Nippon Unicar curing catalyst (4): Titanate, TPT-Etsu Chemical Co., Ltd. make (3) amino-group content silane coupling agent:N-(beta-aminoethyl)mass % is contained. [0105]

第2表

10 プライマーA アミノ基名有シランカップリング剤 **ツンローン整**節 コーヘキサン 有极面合体 **耐气制数** アドドソ

[0106]<Adhesive examination> The obtained primer composition A or B was applied to the surface of electropainting steel plate, the fluoride coated steel sheet, and the silicone series sealant hardened adherends and neglecting it for 60 minutes, each room-temperature-curing nature constituent was material were used. After applying each primer composition under ordinary temperature on these plate-like adherend by BEMCOT. As adherend, an aluminum plate, the glass plate, the acrylic

placed about 1 cm in diameter in the shape of a bead, and care of health 50 ** 20 ** for three days and for three days was performed. Then, it is based on the simple adhesive property examination cutting, and is friction test ***** (a 0-degree friction test and a 90-degree friction test) about a 0 [0107]A result is shown in the 3rd table. The room-temperature-curing nature constituent (working Japanese sealing material industrial meeting "structural sealing material handbook" p.109) by knife degree direction and a 90-degree direction as a tensile direction. The adhesive property was evaluated like O:sealant destruction, **:thin layer exfoliation, and x:interface exfoliation.

sealant hardened material so that clearly from the 3rd table. When using the primer (primer B) inferior to adhesion manifestation nature, the outstanding adhesive property can be made to reveal by adding example 1 and 2) of this invention reveals the outstanding adhesive property also to which adherend (F) oxazolidine ring breakage accelerator further, or choosing the suitable (C) oxazolidine compound. of glass, an acrylic electropainting steel plate, a fluoride coated steel sheet, and a silicone series

example 1) which contains (A) organicity polymer and the (B) epoxy resin, and does not contain the On the other hand, the conventional room-temperature-curing nature constituent (comparative

(C) exazelidine compound does not reveal sufficient adhesive property.

[Table 3] [0108]

0 0 0 0 0 m 0/0 0/0 0/0 0/0 0/0 0/0 0/0 0/0 0/0 0/0 0/0 0/0 2 ×× 8 × æ š 0/0 VX × ø 0/0 0/0 ×/0 0/0 ×/0 椺 ⋖ m √ 0 0 ⋖ × ⋖ **ツンローン米ツーレント協力を** (400.ほくなべ0. はく(種) アクリル職者類板 く離野場 アルミニウム板 フッ素株付銅板 プライマー組成物 室温硬化性粗成物 ガラス板 Ħ

sufficient adhesive property also to the hardened material of sealant, such as a difficulty adhesive property steel plate in which acrylic electropainting, fluoride paint, etc. were performed, and silicone [0109] [Effect of the Invention]The room-temperature-curing nature constituent of this invention reveals series sealant.

[Translation done.]

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